

SEPPL

GAP FRAME PRESS

BX1 Series

BX1-32 ~ 250



PRODUCT BROCHURE



GAP FRAME PRESS BX1 SERIES



"BALAJI" has been successfully delivering sheet metal forming solutions to various industrial segments for more than 40 years.

All our experience has culminated in the creation of the amazingly versatile BX1 Series

C Frame Mechanical Power Press.

Tough, durable and economical. Accuracy meets international quality standards.

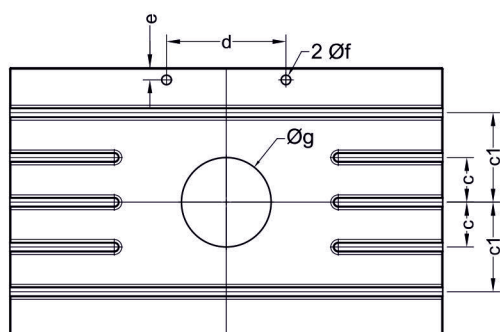
Superior in design for easy setup and user-

friendliness, low operating and maintenance cost, capable for producing

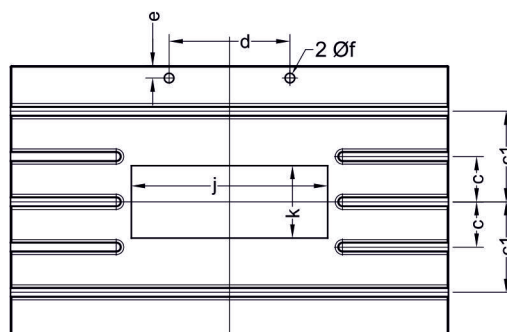
world-class parts.

GAP FRAME PRESS BX1 SERIES

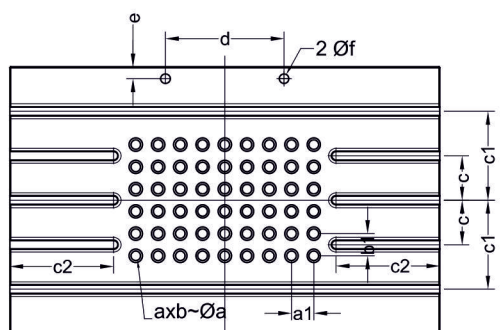
SEPP



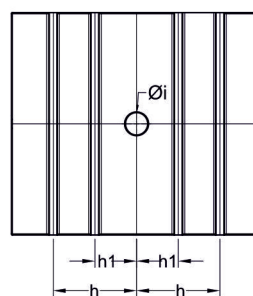
BOLSTER STANDERD



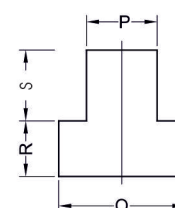
BOLSTER WITH RECTANGULAR OPENING



BOLSTER WITH DIE CUSHION



SLIDE SURFACE



DETAIL OF 'T' SLOT

	A	B
P	22 ^{+0.5} ₀	28 ^{+0.5} ₀
Q	37 ⁺³ ₀	46 ⁺⁴ ₀
R	18 ^{+2.0} ₀	22 ^{+2.0} ₀
S	19 ^{+1.0} ₀	23 ^{+1.0} ₀

Model	BX1-32	BX1-40	BX1-63	BX1-80	BX1-110	BX1-160	BX1-200	BX1-250
a1 x b1	75x75	75x75	75x75	75x75	75x75	75x75	75x75	75x75
a x b	3x5	3x5	4x5	4x5	4x7	4x7	6x9	6x9
a	Ø22	Ø22	Ø22	Ø22	Ø32	Ø32	Ø32	Ø32
c	-	-	-	-	-	150	150	150
c1	150	150	150	150	150	300	300	300
c2	170	200	230	275	275	325	325	350
d	260	300	300	300	400	400	400	400
e	30	35	40	40	40	40	40	40
f	22	22	22	22	32	32	32	32
g	Ø120	Ø150	Ø160	Ø180	Ø225	Ø250	Ø300	Ø300
j	260	300	300	360	500	500	650	650
k	100	120	150	180	200	220	240	240
h1	-	-	-	-	-	150	150	150
h	150	150	150	150	150	300	300	300
i	Ø50	Ø50	Ø50	Ø50	Ø63	Ø63	Ø80	Ø80
t	A	A	A	A	B	B	B	B

B X 1 S E R I E S



G A P F R A M E P R E S S

S I N G L E C R A N K

P O W E R P R E S S

Manufactured by :

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